

Work Order ID 68378-1

Wednesday, April 13, 2011 6:44:32 PM

Page 1

Item ID: D3912-3

Accept

Revision ID:

Item Name: Eyebolt Block

Start Date: 4/12/2011 Start Qty: 12.00

Required Date: 4/15/2011 Req'd Qty: 12.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3912

B

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

CUT BLANK 2.50" LONG

110

0.00



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA870 AND DWG

FOLIO REV: 11

DWG REV: 13

DEBURR

Split (2)

4/14/13

cut 11/4/15

11.4 20

12 8

2

Work Order ID 68378

Wednesday, April 13, 2011 6:44:32 PM



Page 2

Item ID: D3912-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Block

Start Date: 4/12/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC2- Inspect parts off machine FA/FAIB

0.00

Handwritten: 11.4 - 20

Handwritten: 2

Memo

0.00

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

Handwritten: SL 11/6/20

Memo

0.00

160



Packaging

Packaging

Identify as per dwg & Stock Location:

Handwritten: CA

0.00

Handwritten: w/o 68713

Memo

0.00

Handwritten: E/S 4/04/20 (2)

Work Order ID 68378

Wednesday, April 13, 2011 6:44:32 PM

Page 3

Item ID: D3912-3

Accept

Revision ID:

Item Name: Eyebolt Block

Start Date: 4/12/2011 Start Qty: 12.00

Required Date: 4/15/2011 Req'd Qty: 12.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/4/2011
NF
11-04-20

Picklist Print

Wednesday, April 13, 2011 6:44:29 PM

Page 1

Work Order ID: 68378

Parent Item: D3912-3

Parent Item Name: Eyebolt Block



Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M303B1.000X1.000 | | Purchased | No | | | 100 | f | 24 0000 | 0.208 | 2.627368 | | | |
| | | | | | | | | | | | | | |
| 303 BAR 1" X 1" | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

MAT050

24

113719

12

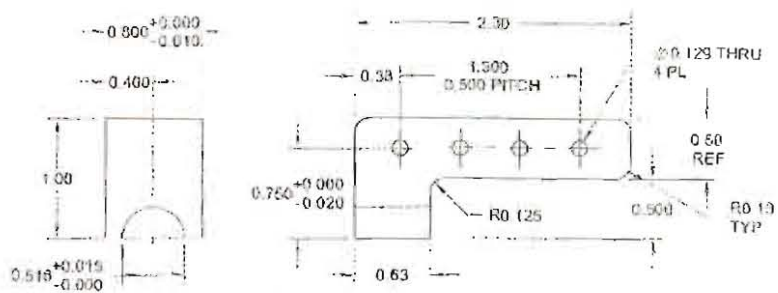
117049

12

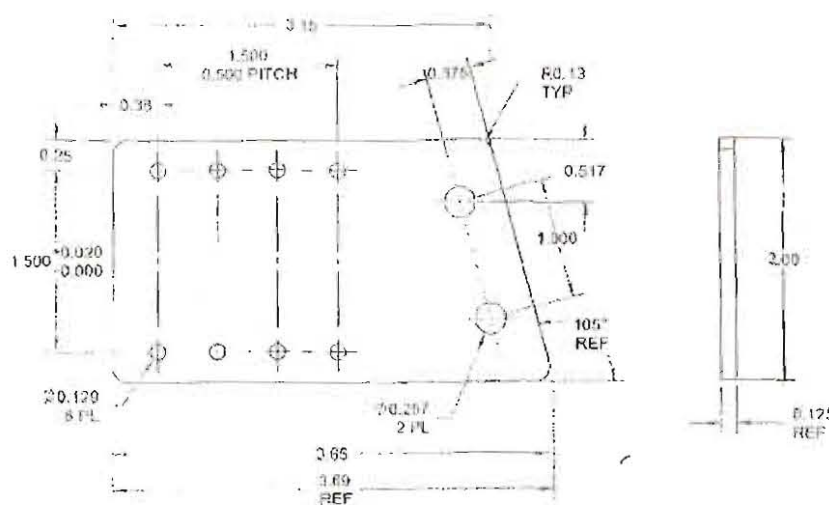
2.62 *mf 11/04/11*

01/06/83

01/06/83



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

- 1) MATERIAL - 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 2) 303/304/316 STAINLESS STEEL SHEET, ANNEAL, 0.125 THK.
PER MIL-3-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA210
REF DART SPEC M303S11GA OR M304S11GA
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART DS1518 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: TO AT ASSEMBLY
- 8) WEIGHT: 3: 0.30 lbs
5: 9.24 lbs

RELEASED
2010-07-16
JMD

| | | | |
|----------|----------|---|--------------|
| DESIGN | 1/5 | DART AEROSPACE LTD HAWESBURY, ONTARIO, CANADA | |
| DRAWN | 1/1 | DRAWING NO. | REV. B |
| CHECKED | 1/1 | D3912 | SHEET 3 OF 3 |
| MFG APPR | 1/1 | TITLE | SCALE |
| APPROVED | 1/1 | EYEBOLT RECEIVER ASSY | |
| DE APPR | 1/1 | NTS | |
| DATE | 10.06.28 | COPYRIGHT © 1983 BY DART AEROSPACE LTD. ALL RIGHTS RESERVED. NO PART OF THIS PUBLICATION MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD. | |